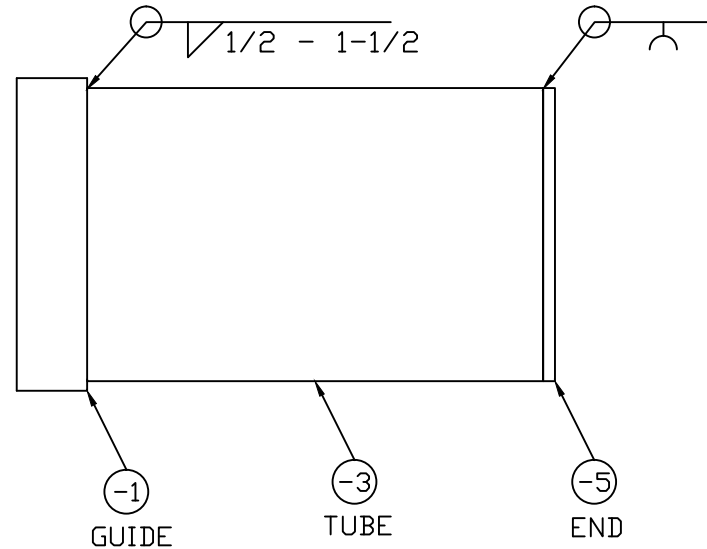


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE -3, LABELED SECTION A-A & B-B, ADDED -7 WELDMENT, SEPARATED RBT18532-A & RBT18532-L TOOLS ARE SOLD SEPARATELY PER R.W.	1/8/09	RJC	RW



-7 WELDMENT

NOTE:

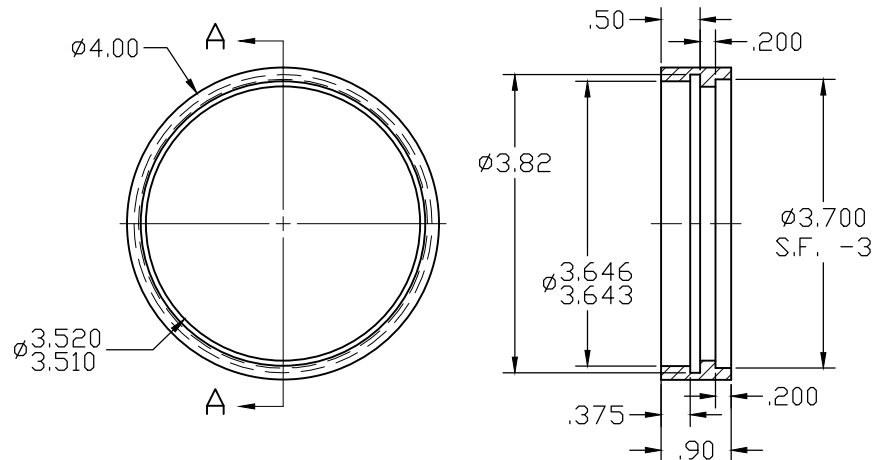
THIS TOOL IS SPECIFICALLY FOR THE 206A AND 206B IT WILL NOT WORK ON THE 206L SERIES.
FOR 206L USE TOOL NUMBER RBT18532-L.

ASSY QTY	ASSY QTY	B/D	PART #	QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS	Pg.
	1		-1		GUIDE	1018	Ø4 O.D. x 3-1/2 I.D. x 1	2
	1		-3		TUBE	1018	Ø3-3/4 O.D. x 3-1/2 I.D. x 6-1/8	3
	1		-5		END	1018	Ø3-3/4 O.D. x 7/16	3
			-7	1	WELDMENT			1
ASSY -7								

 RED BARN MACHINE	
TITLE WEAR SLEEVE INSTALLATION AID	
DWG NO. RBT18532-A	REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: COLE APPROVED HEAT TREAT FINISH BLACK OXIDE SPEC USED ON MODEL BELL 206A & 206B
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 12-9-04
SHEET 1 of 3	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE -3, LABELED SECTION A-A & B-B, ADDED -7 WELDMENT, SEPARATED RBT18532-A & RBT18532-L TOOLS ARE SOLD SEPARATELY PER R.W.	1/8/09	RJC	RW



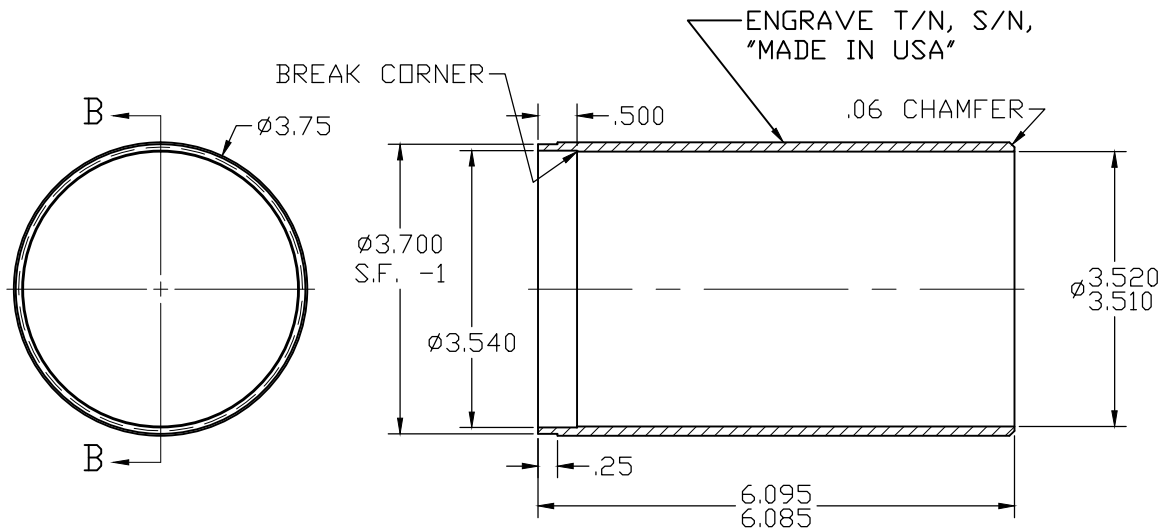
SECTION A-A

-1
GUIDE

RED BARN MACHINE	
TITLE WEAR SLEEVE INSTALLATION AID	
DWG NO. RBT18532-A-1	REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: COLE APPROVED HEAT TREAT FINISH SEE WELDMENT SPEC USED ON MODEL BELL 206A & 206B	
SCALE NTS	DATE 12-9-04 SHEET 2 of 3

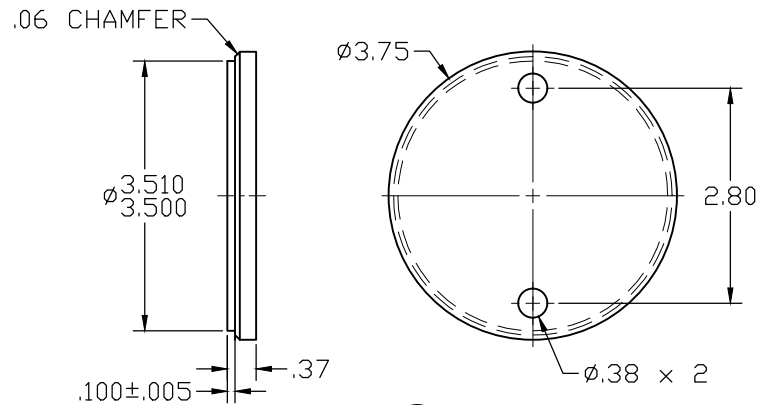
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE -3, LABELED SECTION A-A & B-B, ADDED -7 WELDMENT, SEPARATED RBT18532-A & RBT18532-L TOOLS ARE SOLD SEPARATELY PER R.W.	1/8/09	RJC	RW



(-3)
TUBE

SECTION B-B



(-5)
END

RED BARN MACHINE	
TITLE WEAR SLEEVE INSTALLATION AID	
DWG NO. RBT18532-A-3 & -5	REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 ± .1	FRACTIONS ± 1/32 ANGLES ± 5°
DRAWN BY: COLE	
APPROVED	
HEAT TREAT FINISH SPEC	
SEE WELDMENT	
USED ON MODEL	
BELL 206A & 206B	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 12-9-04
SHEET 3 of 3	